

#### TECHNOLOGY



-ANY WALLS AND SURFACE

**SETTING UP OAKLAM**: The OAKLAM panels behave like wood in changing weather conditions. They expand when absorbing moisture and contract in dry air discharging moisture. Taking into consideration these properties, during installation the appropriate compensation clearance should be applied (the expansion gaps between panels 6-8 mm), assuring a possibility of uniform expansion of panels.

**RIVETED:** A tried-and-tested method that makes use of PU-coated rivets that make the panels strong and durable when installed. OAKLAM panels of 6mm, are suitable for riveted system on an aluminium substructure. This system is applied to high rise buildings.

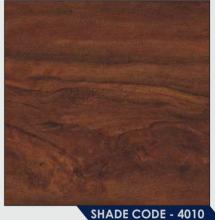
Installed with rivets on an aluminium Box Section substructure

Installed with rivets on an aluminium L & T Section substructure (Practiced in other countries)

**ADHESIVE**: For a clean and sharp look, that's relatively affordable, 3M or equivalent adhesive is used to fix the panel. An alternative to visible mechanical fixing with rivets is gluing the OAKLAM panels with gluing systems specifically developed for this purpose. It works on normal planed aluminium sub-constructions. Gluing is a clean and simple solution for rear-ventilated facades, attics, visible roof under faces, reveals, etc.

## Wood Collections



















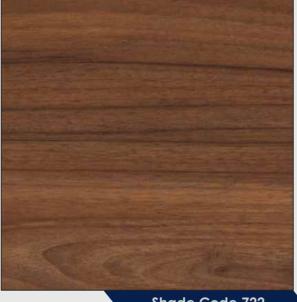
## Wood Collections





CLASSEN SOLIDO - 7018





Shade Code 722





DARK GREY TEAK - 8020

## **Abstract & Stone Collections**



QUAR STONE - 6028

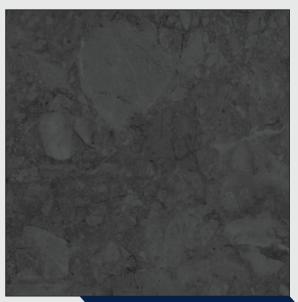


**ARCTIC BROWN STONE - 6010** 





LIGHT GREY MARBLE - 6023



**SLATE GREY MARBLE - 6024** 

# Solid Collections





### PHYSICAL DATA

Properties	Test Method	Assessment	Standard Value	Actual Value
Light-fastness and weather resistance (NT surface)				
Artificial weathering	EN ISO 4892-2 3000 h	EN 20105-A02 greyscale	<u>&gt;</u> 3	<u>4-5</u>
UV-light resistance	EN ISO 4892-3 1500 h	EN 20105-A02 greyscale	<u>&gt;</u> 3	<u>4-5</u>
Properties	Test Method	Unit of Measurement	Standard Value	Actual Value
Mechanical Properties				
Apparent density	EN ISO 1183-1	g/cm³		1,45
Flexural strength	EN ISO 178	Mpa	<u>≥</u> 80	<u>&gt;</u> 90
Modulus of elasticity	EN ISO 178	Mpa	<u>&gt;</u> 9.000	<u>&gt;</u> 9.500
Tensile Strength	EN ISO 527-2	Мра	<u>&gt;</u> 60	<u>&gt;</u> 80
Coefficient of thermal expansion	DIN 52328	1/K		18x10 <sup>-</sup> ⁴
Thermal conductivity		W/mk		0,3
Water vapour diffusion resistance				ca. 17.200
Fire behaviour				
Europe	EN 13501-1	MA39-VFA Vienna	Euroclass B-s2, d0 for 6-15 mm	
Austria	ONORM B3800/Part 1	Austrian Plastics Indstitute	B1, Q1, TR1, ≥ 2 mm	
Switzerland		Sicherheitsinstitute	Fire Classication 5 ( 200 C).3	
Germany	DIN 4102	MPA Hannover	B1 for 4-10 mm	
France	NFP 92501	LNE	M1 for 2-20 mm	
Permits				
Facade permit, Germany		Institute for Construction, Berlin	6, 8, 10 mm, Permit no. Z-33.2-16	
ETB guidelines for building components which safeguard against falls, June 1985. Balcony railings		TU Hannover	Passed (depending on building regulation and railing construction 6, 8 or 10 mm panel thickness)	
Avis technique, France		CSTB	6, 8, 10 and 13 mm, wood and metal subconstruction, Permit no. 2/07-1264, 2/07-1265	















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AD VIJAYWADA KOLKATA

ADA VIJAG TA AHMEDABAD

BANGLORE PUNJAB MUMBAI KERALA DELHI CHENNAI

ARRAN

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